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**Precast concrete products—General rules
for method of inspection**

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Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Japan Precast Concrete Standard Committee (JPCC)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently JIS A 5365 : 2004 has been replaced with this Standard.

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Precast concrete products— General rules for method of inspection

1 Scope

This Japanese Industrial Standard specifies general matters of method of inspecting the manufactured precast concrete products (hereafter referred to as "products"). However, this Standard shall not be applied to individual concrete products for buildings which are specified in separate Japanese Industrial Standards.

NOTE: In this Standard, "type inspection" is not mentioned. The type inspection, in the case of a product, is a procedure of confirming and verifying the conformance of the design or specification of a product with the related requirements, after the design or specification has been determined so as to satisfy the required performance, which is performed prior to repetitive manufacturing. This Standard deals with an inspection of products manufactured in the repetitive manufacturing, i.e. after the repetitive manufacturing had already started.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS A 0203 *Concrete terminology*

JIS A 5363 *Precast concrete products—General rules for methods of performance test*

JIS Z 9015-0 *Sampling procedures for inspection by attributes—Part 0: Introduction to the JIS Z 9015 attribute sampling system*

3 Terms and definitions

For the purposes of this Standard, the terms and definitions given in JIS A 0203 and JIS Z 9015-0, and the following apply.

3.1 100 % inspection

inspection conducted on all the inspection units in a lot

3.2 sampling inspection

inspection in which samples are taken from a lot according to the predetermined sampling procedure and inspected, the result of which is compared with the lot judgement criteria, and acceptance or rejection of the lot is judged

3.3 inspection without testing

inspection in which testing of samples is omitted based on quality information, techni-