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Machine tool tables— T-slots and corresponding bolts

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B 0952 : 1999 (ISO 299 : 1987)

Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of International Trade and Industry through deliberations at Japanese Industrial Standards Committee in accordance with the Industrial Standardization Law. By this revision **JIS B 0952 : 1987** and **JIS B 0953 : 1987** were integrated (**JIS B 0953 : 1987** was formally withdrawn) and replaced.

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Machine tool tables — T-slots and corresponding bolts

Introduction This Japanese Industrial Standard was made on the basis of ISO 299, *Machine tool tables—T-slots and corresponding bolts* published in 1987 as the second edition without changing the technical contents.

Grade 0 (H7), grade 3 (H14) and grade 4 which have been specified in JIS B 0952 : 1987 are shown for reference in Annex 1 (informative).

1 Scope and field of application This Japanese Industrial Standard specifies, the dimensions and spacing of T-slots for machine tool tables.

It also specifies the dimensions of bolts to be used in these T-slots.

2 Dimensions of slots and bolts The dimensions of T-slots and of the corresponding bolts are specified in Table 1.