



JAPANESE  
INDUSTRIAL  
STANDARD

Translated and Published by  
Japanese Standards Association

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**JIS B 9711** : 2002  
(ISO 13854 : 1996)

**Safety of machinery—  
Minimum gaps to avoid crushing of  
parts of the human body**

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ICS 13.110; 13.180

Reference number : JIS B 9711 : 2002 (E)

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## Foreword

This translation has been made based on the original Japanese Industrial Standard established by the Minister of Economy, Trade and Industry, and the Minister of Health, Labour and Welfare through deliberations at the Japanese Industrial Standards Committee in accordance with the Industrial Standardization Law:

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In the event of any doubts arising as to the contents,  
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