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JAPANESE INDUSTRIAL STANDARD

Recommended practice for brazing

JIS Z 3621—1992

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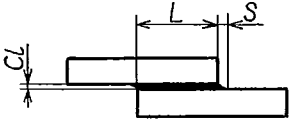
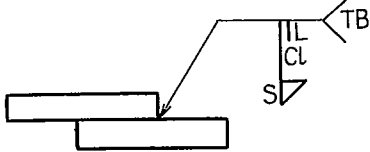
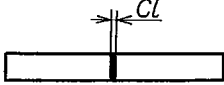
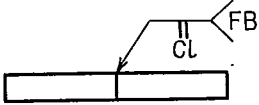
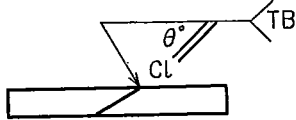
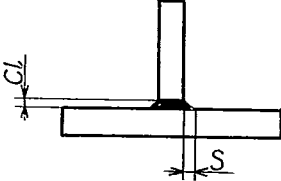
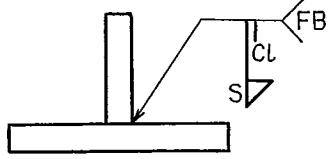
Z 3621-1992

1. **Scope** This Japanese Industrial Standard specifies the practice for brazing of the plates and tubes made of carbon steel, alloy steel, copper, copper alloy, etc. of not more than 3.2 mm in thickness.

Remarks: The standards shown in the Attached Table 1 are cited in this Standard.

2. **Expression of brazed joint by symbols, and symbols for brazing methods**
The symbolization of brazed joint shall be as shown in Table 1 and the symbols for brazing method shall be as in Table 2.

Table 1. Expression of brazed joint by symbols

Term	Actual brazed joint	Symbolization
Lap joint		
Butt joint		
Scarf joint		
T joint		
Flare and flange joint	